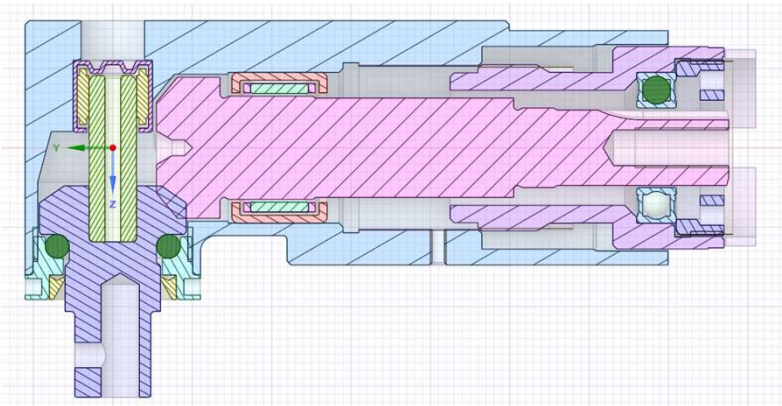


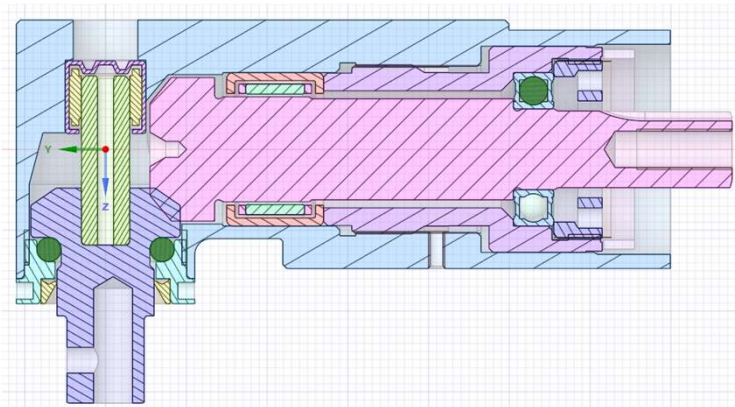
Assemble the pinion

組裝小齒輪

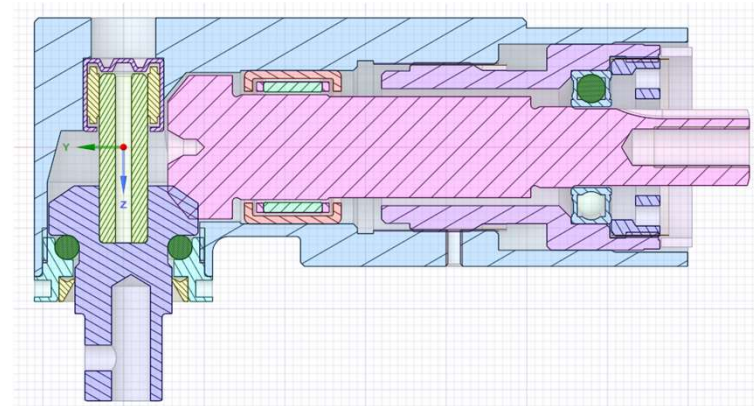
Option 1 選項1



1. Press in the needle bearing. 壓入滾針軸承



3. Thread in 5mm (10 turns), the pinion will be in position.

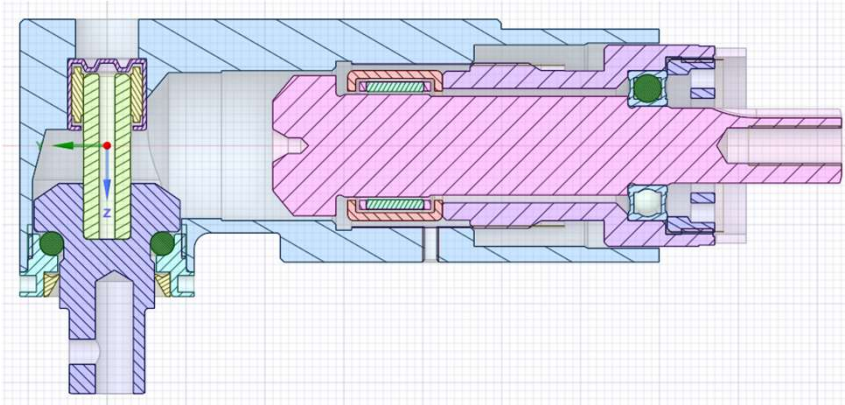


2. Thread in 10.5mm (21 turns) and start to push in the ball bearing.

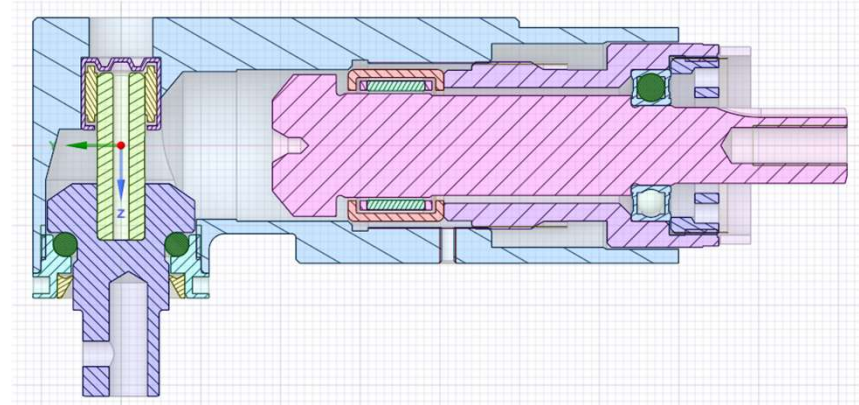
旋入10.5mm（21圈），並開始推入滾珠軸承

再旋入5mm（10圈），小齒輪將定位完成

Option 2 選項2

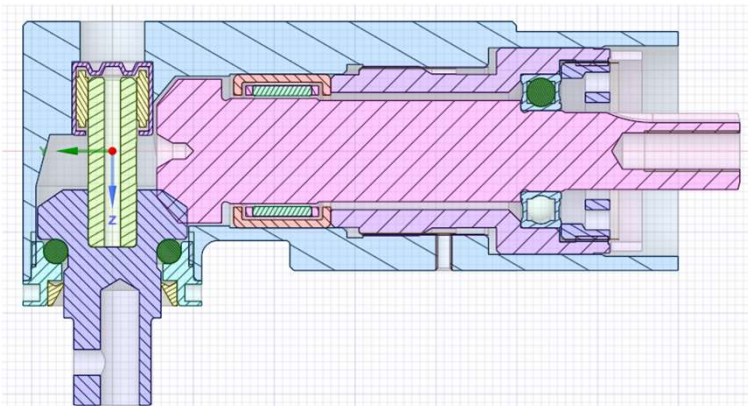


1. Assemble subassembly. 組裝子組件



2. Thread in 2mm (4 turns) and start to push in the needle bearing.

旋入2mm（4圈），並開始推入滾針軸承



再旋入13.5mm（27圈），小齒輪將定位完成

3. Thread in 13.5mm (27 turns), the pinion will be in position.